

HOW TO USE THE TRADE TOOL

How to Access Brake Lining

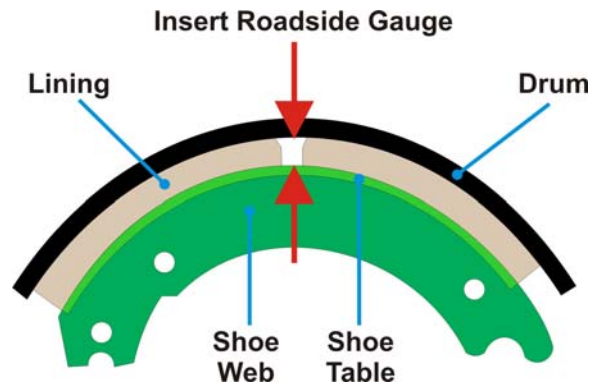
1. Apply the brakes on the vehicle.
2. You simply insert the tool between the brake shoe table and the drum at the space between the lining blocks.
3. If the "Wide Width Go" end slides in, the lining thickness meets the trade conditions for wide width brakes.
4. If the "Wide Width Go" end does not slide in, the wide width brakes are due for replacement.
5. If the "Standard Width Go" end slides in, the lining thickness meets the trade conditions for standard width brakes.
6. If the "Standard Width Go" end does not slide in, the standard width brakes are due for replacement.

How to Access Drum Wear

1. Apply the brakes on the vehicle.
2. You simply insert the tool between the brake shoe table and the drum at the space between the lining blocks.
3. Make sure the relief is towards the drum.
4. When the tool is parallel to the drum worn surface and the relief area has no clearance at the outer unworn portion of the drum, the tool will indicate the maximum wear on the drum allowed.

*** Note that .120" is the standard drum wear allowance; since the relief is approximately .060", you are only measuring 1/2 the drum wear. This is not a replacement for a micrometer and should only be used as a reference.*

***NOTE** some backing plates do not have the inspection slot lined up with the gap between the shoe pads. On those types, either backing plate removal is required, or a 1/2" hole needs to be cut at the gap between the pads the first time.*



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